

UNIT V

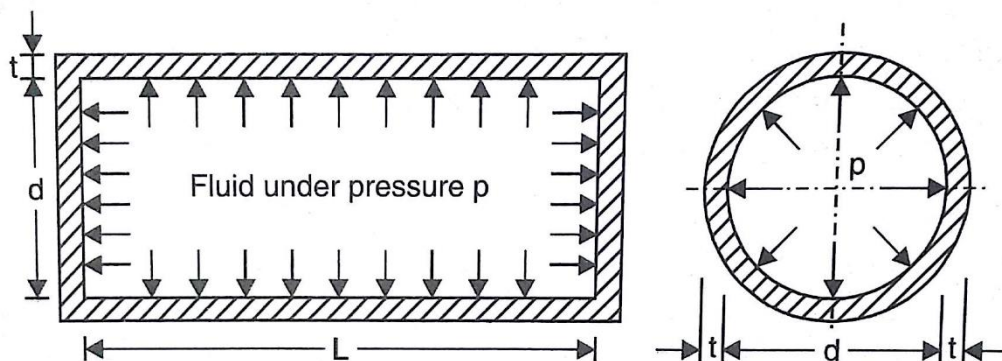
THIN CYLINDERS AND SPHERES

5.1. INTRODUCTION

The vessels such as boilers, compressed air receivers etc., are of cylindrical and spherical forms. These vessels are generally used for storing fluids (liquid or gas) under pressure. The walls of such vessels are thin as compared to their diameters. If the thickness of the wall of the cylindrical vessels is less than 1/15 to 1/20 of its internal diameter, the cylindrical vessel is known as thin cylinder. In case of thin cylinders, the stress distribution is assumed uniform over the thickness of the wall.

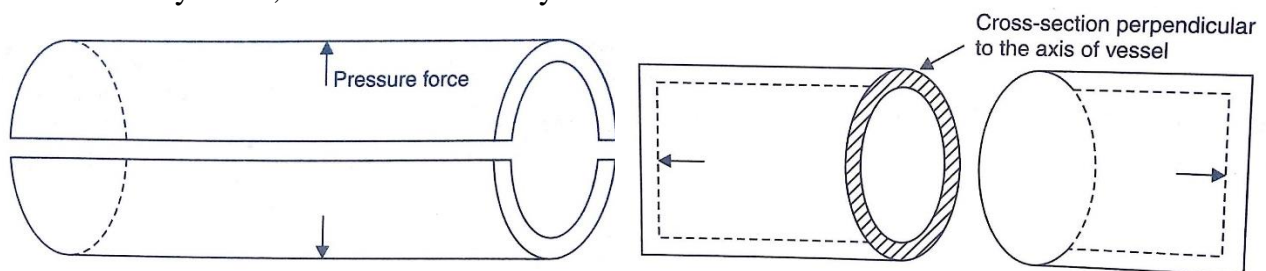
5.2. THIN CYLINDRICAL VESSEL SUBJECTED TO INTERNAL PRESSURE

- Let  $d$  = Internal diameter of the thin cylinder
- $t$  = Thickness of the wall of the cylinder
- $p$  = Internal pressure of the fluid
- $L$  = Length of the cylinder



One of the internal pressure  $p$ , the cylindrical vessel may fail by splitting up in any one of the two ways.

The forces, due to pressure of the fluid acting vertically upwards and downwards on the thin cylinder, tend to burst the cylinder.



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The forces, due to pressure of the fluid, acting at the thin cylinder, tend to burst the thin cylinder.

### 5.3. STRESSES IN A THIN CYLINDRICAL VESSEL SUBJECTED TO INTERNAL PRESSURE

When a thin cylindrical vessel is subjected to internal fluid pressure, the stresses in the wall of the cylinder on the cross section along the axis and on the cross section perpendicular to the axis are set up. These stresses are tensile and are known as:

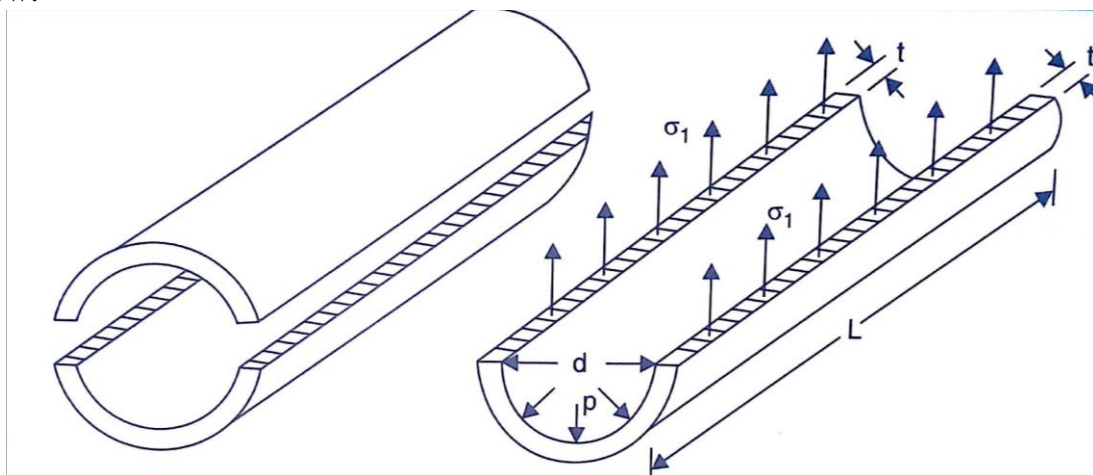
1. Circumferential stress (or hoop stress) and
2. Longitudinal stress

The name of the stress is given according to the direction in which the stress is acting. The stress acting along the circumference of the cylinder is called circumferential stress whereas the stress acting along the length of the cylinder (i.e., in the longitudinal direction) is known as longitudinal stress. The circumferential stress is also known as hoop stress. The stress set up in is circumferential stress whereas the stress set up in is longitudinal stress.

### 5.4. EXPRESSION FOR CIRCUMFERENTIAL STRESS (OR) HOOP STRESS

Consider a thin cylinder vessel subjected to an internal fluid pressure. The circumferential stress will be set up in the material of the cylinder, if the bursting of the cylinder takes place.

The expression for hoop stress or circumferential stress is obtained as given below.



Let  $p$  = Internal pressure of the fluid

$d$  =Internal diameter of the cylinder

$t$  =Thickness of the wall of the cylinder

$\sigma_1$  =Circumferential or hoop stress in the material

The bursting will take place if the force due to fluid pressure is more than the resisting force due to circumferential stress set up in the material. In the limiting case, the two forces should be equal.

$$\begin{aligned} \text{Forces due to fluid pressure} &= p \times \text{Area on which } p \text{ is acting} \\ &= p \times (d \times L) \dots \dots \dots (i) \end{aligned}$$

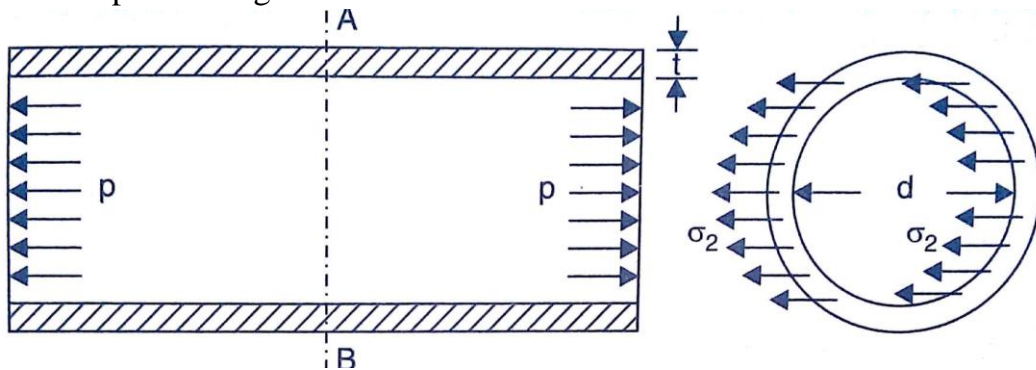
$$\begin{aligned} \text{Forces due to circumferential stress} & \\ &= \sigma_1 \times \text{Area on which } \sigma_1 \text{ is acting} \\ &= \sigma_1 \times (L \times t + L \times t) \\ &= \sigma_1 \times 2Lt = 2\sigma_1 \times L \times t \dots \dots \dots (ii) \end{aligned}$$

Equating (i) and (ii) we get

$$\begin{aligned} P \times d \times L &= 2\sigma_1 \times L \times t \\ \sigma_1 &= \frac{Pd}{2t} \quad \text{This stresses is tensile.} \end{aligned}$$

**5.5. EXPRESSION FOR LONGITUDINAL STRESS**

Consider a thin cylindrical vessel subjected to internal fluid pressure. The longitudinal stress will be set up in the material of the cylinder, if the bursting of the cylinder takes place along the section AB.



The longitudinal stress ( $\sigma_2$ ) developed in the material is obtained as:

- Let  $p$  =Internal pressure of fluid stored in thin cylinder
- $d$  =Internal diameter of cylinder
- $t$  =Thickness of the cylinder
- $\sigma_2$  =Longitudinal stress in the material

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Thus bursting will take place if the force due to fluid pressure acting on the ends of the cylinder is more than the resisting force due to longitudinal stress developed in the material. In the limiting case, both the forces should be equal.

$$\begin{aligned}\text{Forces due to fluid pressure} &= p \times \text{Area on which } p \text{ is acting} \\ &= p \times \frac{\pi}{4} d^2\end{aligned}$$

$$\begin{aligned}\text{Resisting force} &= \sigma_2 \times \text{area on which } \sigma_2 \text{ is acting} \\ &= \sigma_2 \times \pi d \times t\end{aligned}$$

Hence in the limiting case

$$\text{Force due to fluid pressure} = \text{resisting force}$$

$$p \times \frac{\pi}{4} d^2 = \sigma_2 \times \pi d \times t$$

$$\sigma_2 = \frac{pd}{4t}$$

The stress  $\sigma_2$  is also tensile equation can be written as

$$\sigma_2 = \frac{pd}{2 \times 2t}$$

$$\sigma_2 = \frac{1}{2} \times \sigma_1 \quad \left( \because \sigma_1 = \frac{pd}{2t} \right)$$

or Longitudinal stress = Half of circumferential stress

This also means that circumferential stress is two times the longitudinal stress. Hence in the material of the cylinder the permissible stress should be less than the circumferential stress should not be greater than the permissible stress.

Maximum shear stress At any point in the material of the cylindrical shell, there are two principle stresses, namely a circumferential stress of magnitude  $\sigma_1 = pd/2t$  acting circumferentially and a longitudinal stress of magnitude  $\sigma_2 = pd/4t$  acting parallel to the axis of the shell. These two stresses are tensile and perpendicular to each other.

$$\text{Maximum shear stress } \tau_{\max} = \sigma_1 - \frac{\sigma_2}{2}$$

$$= \frac{pd}{4t} - \frac{\frac{pd}{4t}}{2}$$

$$\tau_{\max} = \frac{pd}{8t}$$

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**Problem 5.1:** A cylindrical pipe of diameter 1.5m and the thickness 1.5 cm is subjected to an internal fluid pressure of 1.2N/mm<sup>2</sup> Determine (i) Longitudinal stress developed in the pipe, and (II) circumferential stress developed in the pipe.

**Given data:**

Diameter of pipe	$d=1.5 \text{ m} = 1.5 \times 10^3 \text{ mm}$
Thickness	$t=1.5\text{cm} = 15 \text{ mm}$
Internal fluid pressure	$p=1.2 \text{ N/mm}^2$

**To find:**

Longitudinal stress	$\sigma_2 = ?$
Circumferential stress	$\sigma_1 = ?$

**Solution:**

As the ratio  $\frac{t}{d} = \frac{1.5 \times 10^{-2}}{1.5} = \frac{1}{100}$ , which is less than  $\frac{1}{20}$  hence this is a case of thin cylinder.

Here unit of pressure (p) in N/mm<sup>2</sup> Hence the unit of  $\sigma_1$  and  $\sigma_2$  will also be in N/mm<sup>2</sup>

(i) The longitudinal stress ( $\sigma_2$ ) is given by equation

$$\sigma_2 = \frac{pd}{4t} = \frac{1.2 \times 1.5 \times 10^3}{4 \times 15} = 30 \text{ N/mm}^2$$

(ii) The circumferential stress ( $\sigma_1$ ) is given by equation

$$\sigma_1 = \frac{pd}{2t} = \frac{1.2 \times 1.5 \times 10^3}{2 \times 15} = 60 \text{ N/mm}^2$$

**Result:**

Longitudinal stress	$\sigma_2 = \mathbf{30 \text{ N/mm}^2}$
Circumferential stress	$\sigma_1 = \mathbf{60 \text{ N/mm}^2}$

**Problem 5.2:** A cylinder of internal diameter 2.5m and of thickness 5 cm contains a gas. If the tensile stress in the material is not to exceed 80 N/mm<sup>2</sup> determine the internal pressure of the gas.

**Given data:**

Internal diameter of cylinder	$d = 2.5\text{m} = 2.5 \times 10^3 \text{ mm}$
Thickness of the cylinder	$t = 5\text{cm} = 50 \text{ mm}$
Maximum permissible stress	$= 80 \text{ N/mm}^2$

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### To find:

Internal pressure of the gas  $p = ?$

### Solution:

Maximum permissible stress is available in the circumferential stress ( $\sigma_1$ )

$$\therefore \text{circumferential stress } (\sigma_1) = \frac{pd}{2t}$$
$$80 = \frac{p \times 2.5 \times 10^3}{2 \times 50}$$
$$\gg p = 3.2 \text{ N/mm}^2$$

### Result:

Internal pressure of the gas  $p = 3.2 \text{ N/mm}^2$

**Problem 5.3:** A cylinder of internal diameter 0.50 m contains air at a pressure of  $7 \text{ N/mm}^2$  (gauge). If the maximum permissible stress induced in the material is  $80 \text{ N/mm}^2$ , find the thickness of the cylinder.

### Given data:

Internal dia of cylinder  $d = 0.50 \text{ m} = 500 \text{ mm}$   
Internal pressure of air,  $p = 7 \text{ N/mm}^2$   
Circumferential stress,  $\sigma_1 = 80 \text{ N/mm}^2$  ( $\because$  maximum permissible stress)

### To find:

Thickness of cylinder  $t = ?$

### Solution:

$$\text{Wkt Circumferential stress } (\sigma_1) = \frac{pd}{2t}$$
$$80 = \frac{7 \times 500}{2 \times t}$$
$$\gg t = 21.88 \text{ mm}$$

If the value  $t$  is taken more than  $21.875 \text{ mm}$  (sat  $t = 21.88 \text{ mm}$ ), the stress induced will be less than  $80 \text{ N/mm}^2$ .

Hence take  $t = 21.88 \text{ mm}$  or say  $22 \text{ mm}$

### Result:

Thickness of cylinder  $t = 22 \text{ mm}$

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**Problem 5.4:** A thin cylinder of internal diameter 1.25m contains a fluid at an internal pressure of  $2\text{N/mm}^2$ . Determine the maximum thickness of the cylinder if (i) The longitudinal stress is not to exceed  $30\text{N/mm}^2$  and (ii) The circumferential stress is not to exceed  $45\text{N/mm}^2$

**Given data:**

Internal dia of cylinder,  $d = 1.25 \text{ m} = 1.25 \times 10^3 \text{ mm}$

Internal pressure of fluid,  $p = 2\text{N/mm}^2$

Longitudinal stress  $\sigma_2 = 30\text{N/mm}^2$

Circumferential stress,  $\sigma_1 = 45\text{N/mm}^2$

**To find:**

Thickness of cylinder  $t = ?$

**Solution:**

Wkt Circumferential stress ( $\sigma_1$ )  $= \frac{pd}{2t}$

$$45 = \frac{2 \times 1.25 \times 10^3}{2 \times t}$$

$\gg t = 27.7 \text{ mm}$

Wkt, longitudinal stress  $\sigma_2 = \frac{pd}{4t}$

$$30 = \frac{2 \times 1.25 \times 10^3}{4 \times t}$$

$\gg t = 28.0 \text{ mm}$

from the above two thickness value it is clear that  $t$  should not be less than  $27.7\text{mm}$ . Hence take  $t=28. \text{ mm}$ .

**Result:**

Thickness of cylinder  $t = 28 \text{ mm}$

**Problem 5.5:** A water main 80 cm diameter contains water at a pressure head of 100m. If the weight density of water is  $9810\text{N/m}^3$ , find the thickness of the metal required for the water main given the permission stress as  $20\text{N/mm}^2$ .

**Given data:**

Diameter of main,  $d=80 \text{ cm} = 800 \text{ mm}$

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Pressure head of water,	$h=100 \text{ m} = 100 \times 10^3 \text{ mm}$
Weight density of water	$\omega = \rho \times g = 1000 \times 9.81 = 9810 \text{ N/m}^3$
Permissible stress	$= 20 \text{ N/mm}^2$

### To find:

Thickness of the metal  $t = ?$

### Solution:

Permissible stress is equal to circumferential stress ( $\sigma_1$ )

Pressure of water inside the water main,

$$p = \rho \times g \times h = \omega \cdot h = 9810 \times 100 \text{ N/m}^2$$

Here  $\sigma_1$  is in  $\text{N/mm}^2$  hence pressure (p) should be  $\text{N/mm}^2$ . The value of p in  $\text{N/mm}^2$  is given as

$$P = 9810 \times 100 / 1000^2 \\ = 0.981 \text{ N/mm}^2$$

$$\text{Wkt Circumferential stress } \sigma_1 = \frac{pd}{2t} \\ 20 = \frac{0.981 \times 800}{2 \times t}$$

$$\gg t = 20 \text{ mm}$$

Result:

Thickness of the metal  $t = 20 \text{ mm}$

## 5.6. EFFICIENCY OF A JOINT

The cylindrical shells such as boilers are having two types of joints namely longitudinal joint and circumferential joint. In case of a joint, holes are made in the material of the shell for the rivets. Due to the holes, the area offering resistance decreases. Due to the decreases in area, the stress developed in the material of the shell will be more.

Hence in case of riveted shell the circumferential and longitudinal stresses are greater than what are given by eqn. If the efficiency of a longitudinal joint and circumferential joint are given then the circumferential and longitudinal stresses are obtained as:

Let  $\eta_1 =$  Efficiency of a longitudinal joint, and

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$\eta_c$  = Efficiency of the circumferential joint.

Then the circumferential stress ( $\sigma_1$ ) is given as

$$\sigma_1 = \frac{pd}{2t \times \eta_l}$$

and the longitudinal stress ( $\sigma_2$ ) is given as

$$\sigma_2 = \frac{pd}{4t \times \eta_c}$$

**Problem 5.6:** A boiler is subjected to an internal steam pressure of  $2\text{N/mm}^2$ . The thickness of boiler plate is  $2.0\text{cm}$  and permissible tensile stress is  $120\text{N/mm}^2$ . Find out the maximum diameter when efficiency of longitudinal joint is  $90\%$  and that of circumferential joint is  $40\%$

**Given data:**

- Internal steam pressure  $p = 2\text{N/mm}^2$
- Thickness of boiler plate  $t = 2.0\text{cm} = 20\text{mm}$
- Permissible tensile stress  $= 120\text{N/mm}^2$
- Efficiency of Longitudinal joint,  $\eta_l = 90\% = 0.90$
- Efficiency of circumferential joint,  $\eta_c = 40\% = 0.40$

**To find:**

Find the maximum diameter = ?

**Solution:**

For Circumferential stress  $\sigma_1 = 120\text{ N/mm}^2$

Wkt Circumferential stress  $\sigma_1 = \frac{pd}{2t \times \eta_l}$

$$120 = \frac{2 \times d}{2 \times 20 \times 0.90}$$

$\gg d = 2160\text{ mm} \dots\dots\dots(i)$

For longitudinal stress  $\sigma_2 = 120\text{ N/mm}^2$

Wkt, longitudinal stress  $\sigma_2 = \frac{pd}{4t \times \eta_c}$

$$120 = \frac{2 \times d}{4 \times 20 \times 0.40}$$

$\gg d = 1920\text{ mm} \dots\dots\dots(ii)$

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hence suitable maximum diameter  $d=1920$  mm.

Note: If  $d$  is taken as equal to 216cm the longitudinal stress will be more than the given permissible value as shown below.

$$\sigma_2 = \frac{pd}{4t \times \eta_c}$$
$$\sigma_2 = \frac{2 \times 216}{4 \times 20 \times 0.40} = 135 \text{ N/mm}^2$$

**Problem 5.7:** A boiler shell is to be made of 15mm thick plate having a limiting tensile stress of  $120 \text{ N/mm}^2$ . If the efficiencies of the longitudinal and circumferential joints are 70% and 30% respectively determine;

- (i) The max permissible diameter of the shell for an internal pressure of  $2 \text{ N/mm}^2$
- (ii) permissible intensity of internal pressure when the shell diameter is 1.5m

**Given data:**

Thickness of boiler shell,	$t = 15 \text{ mm}$
Limiting tensile stress	$= 120 \text{ N/mm}^2$
Efficiency of longitudinal joint	$\eta_l = 70\% = 0.70$
Efficiency of circumferential joint	$\eta_c = 30\% = 0.30$

**To find:**

Maximum permissible diameter $d = ?$
Internal pressure $p = ?$

**Solution:**

i) Maximum permissible diameter for an internal pressure  $p = 2 \text{ N/mm}^2$

The boiler shell should be designed for the limiting tensile stress of  $120 \text{ N/mm}^2$ . First consider the limiting tensile stress as circumferential stress and then as longitudinal stress. The minimum diameter of the two cases will satisfy the condition.

(a) Taking limiting tensile stress = circumferential stress  $\sigma_1 = 120 \text{ N/mm}^2$

Wkt the circumferential stress  $\sigma_1$

$$\sigma_1 = \frac{pd}{2t \times \eta_l}$$
$$120 = \frac{2 \times d}{2 \times 15 \times 0.70}$$

$\gg$   $d = 2160 \text{ mm}$  .....(i)

(b) Taking limiting tensile stress = longitudinal stress  $\sigma_2 = 120 \text{ N/mm}^2$

Wkt the longitudinal stress  $\sigma_2$

$$\sigma_2 = \frac{pd}{4t \times \eta_c}$$

$$120 = \frac{2 \times d}{4 \times 15 \times 0.30}$$

>>  $d = 1080 \text{ mm}$

(ii) Permissible intensity of internal pressure when the shell diameter is 1.5m

$$d = 1.5 \text{ m} = 1500 \text{ mm}$$

(a) Taking limiting tensile stress = circumferential stress ( $\sigma_1$ ) = 120 N/mm<sup>2</sup>

Wkt the circumferential stress  $\sigma_1$

$$\sigma_1 = \frac{pd}{2t \times \eta_l}$$

$$120 = \frac{p \times 1500}{2 \times 15 \times 0.70}$$

>>  $p = 1.68 \text{ N/mm}^2$  .....(i)

(b) Taking limiting tensile stress = longitudinal stress  $\sigma_2 = 120 \text{ N/mm}^2$

Wkt the longitudinal stress  $\sigma_2$

$$\sigma_2 = \frac{pd}{4t \times \eta_c}$$

$$120 = \frac{p \times 1500}{4 \times 15 \times 0.30}$$

>>  $p = 1.44 \text{ N/mm}^2$  .....(ii)

value of pressure given by (i) & (ii)

Max permissible internal pressure is taken as the minimum value of (i) & (ii)

$p = 1.44 \text{ N/mm}^2$

$$\sigma_2 = \frac{pd}{4t \times \eta_c}$$

$$= \frac{1.44 \times 1500}{4 \times 15 \times 0.30} = 140 \text{ N/mm}^2.$$

**Problem 5.8:** A cylinder of thickness 1.5cm, has to withstand maximum internal pressure of 1.5N/mm<sup>2</sup>. If the ultimate tensile stress in the material of the cylinder is

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300N/mm<sup>2</sup> factor of safety 3.0 and joint efficiency 80% determine the diameter of the cylinder.

### Given Data:

Thickness of cylinder	$t = 1.5\text{cm} = 15 \text{ mm}$
internal pressure	$p = 1.5\text{N/mm}^2$
ultimate tensile stress	$= 300\text{N/mm}^2$
FOS	$= 3.0$
joint efficiency	$= 80\%$

### To find:

Diameter of the cylinder  $d = ?$

### Solution:

$$\begin{aligned}\text{Working stress, } \sigma_1 &= \text{Ultimate tensile stress/FOS} \\ &= 300/3 \\ &= 100\text{N/mm}^2\end{aligned}$$

$$\text{Joint efficiency, } \eta = 80\% = 0.80$$

Joint efficiency means the efficiency of longitudinal joint  $\eta_l$

The stress corresponding to longitudinal joint is given by equation

$$\begin{aligned}\sigma_1 &= \frac{pd}{2t \times \eta_l} \\ 100 &= \frac{1.5 \times d}{2 \times 15 \times 0.80}\end{aligned}$$

$$\gg \quad d = 1600 \text{ mm} = 1.6\text{m}$$

## 5.7. EFFECT OF INTERNAL PRESSURE ON THE DIMENSIONS OF A THIN CYLINDRICAL SHELL

When a fluid having internal pressure ( $p$ ) is stored in a thin cylindrical shell, due to internal pressure of the fluid the stresses set up at any point of the material of the shell are:

- (i) Hoop circumferential stress ( $\sigma_1$ ), acting on longitudinal section.
- (ii) Longitudinal stress ( $\sigma_2$ ) acting on the circumferential section.

These stresses are principal stresses, as they are acting on principal planes. The stress in the third principal plane is zero as the thickness ( $t$ ) of the cylinder is very small.

Actually the stress in the third principal plane is radial stress which is very small for thin cylinders and can be neglected.

Let  $p$  = Internal pressure of fluid

$L$  = Length of cylindrical shell

$d$  = Diameter of the cylindrical shell

$t$  = Thickness of the cylindrical shell

$E$  = Modulus of Elasticity for the material of the shell

$\sigma_1$  = Hoop stress in the material

$\sigma_2$  = Longitudinal stress in the material

$\delta d$  = change in diameter due to stresses set up in the material

$\delta L$  = change in length

$\delta v$  = change in volume

$\mu$  =poison ratio

The value of  $\sigma_1$  and  $\sigma_2$  are given by eqn and as

$$\sigma_1 = \frac{pd}{2t}$$

$$\sigma_2 = \frac{pd}{4t}$$

Let  $e_1$  = circumferential strain,

$e_2$  = Longitudinal strain,

Then circumferential strain,

$$\begin{aligned} e_1 &= \frac{\sigma_1}{E} - \mu \frac{\sigma_2}{E} \\ &= \frac{pd}{2tE} - \mu \frac{pd}{4tE} \\ &= \frac{pd}{2tE} \left( 1 - \frac{\mu}{2} \right) \end{aligned}$$

and longitudinal strain,

$$\begin{aligned} e_2 &= \frac{\sigma_2}{E} - \mu \frac{\sigma_1}{E} \\ &= \frac{pd}{4tE} - \mu \frac{pd}{2tE} \\ &= \frac{pd}{2tE} \left( \frac{1}{2} - \mu \right) \end{aligned}$$

But circumferential strain is also given as,

$$\begin{aligned}
 e_1 &= \frac{\text{Change in circumferential due to pressure}}{\text{original circumference}} \\
 &= \frac{\text{Final circumference} - \text{original circumference}}{\text{original circumference}} \\
 &= \frac{\pi(d + \delta d) - \pi d}{\pi d} \\
 &= \frac{\pi d + \pi \delta d - \pi d}{\pi d} \\
 &= \frac{\delta d}{d}
 \end{aligned}$$

Equating the two values of  $e_1$  given by equations and we get

$$\frac{\delta d}{d} = \frac{pd}{2tE} \left(1 - \frac{\mu}{2}\right)$$

Change in diameter

$$\delta d = \frac{pd^2}{2tE} \left(1 - \frac{\mu}{2}\right)$$

similarly longitudinal strain is also given as,

$$\begin{aligned}
 e_2 &= \text{change in length due to pressure} / \text{original length} \\
 &= \delta L / L
 \end{aligned}$$

Equating the two values of  $e_2$  given by equation

$$\delta L / L = \frac{pd}{2tE} \left(\frac{1}{2} - \mu\right)$$

Change in length

$$\delta L = \frac{pdL}{2tE} \left(\frac{1}{2} - \mu\right)$$

Volumetric strain.

It is defined as change in volume divided by original volume

$$\text{Volumetric strain} = \frac{\delta V}{V}$$

But change in volume ( $\delta V$ ) = Final volume - Original volume

Original volume ( $V$ ) = Area of cylindrical shell  $\times$  Length

$$= \frac{\pi}{4} \times d^2 \times L$$

Final volume = (Final area of cross section)  $\times$  Final length

$$\begin{aligned}
 &= \frac{\pi}{4} (d + \delta d)^2 \times (L + \delta L) \\
 &= \frac{\pi}{4} [d^2 + (\delta d)^2 + 2d\delta d] \times [L + \delta L] \\
 &= \frac{\pi}{4} [d^2 L + (\delta d)^2 L + 2dL\delta d + d^2 \delta L + (\delta d)^2 \delta L + 2d\delta d\delta L]
 \end{aligned}$$

Neglecting the smaller quantities such as  $(\delta d)^2 L$ ,  $(\delta d)^2 \delta L$  and  $2d\delta d\delta L$ , we get

$$\text{Final volume} = \frac{\pi}{4} [d^2 L + 2dL\delta d + d^2 \delta L]$$

Change in volume ( $\delta V$ )

$$\begin{aligned}
 &= \frac{\pi}{4} [d^2 L + 2dL\delta d + d^2 \delta L] - \frac{\pi}{4} d^2 \times L \\
 &= \frac{\pi}{4} [2dL\delta d + d^2 \delta L]
 \end{aligned}$$

Then volumetric strain =  $\delta V/V$

$$\begin{aligned}
 &= \frac{\frac{\pi}{4} [2dL\delta d + d^2 \delta L]}{\frac{\pi}{4} d^2 \times L} \\
 &= 2 \frac{\delta d}{d} + \frac{\delta L}{L} = 2e_1 + e_2 \quad \left[ \because \frac{\delta d}{d} = e_1, \frac{\delta L}{L} = e_2 \right] \\
 &= 2 \times \frac{pd}{2tE} \left( 1 - \frac{\mu}{2} \right) + \frac{pd}{2tE} \left( \frac{1}{2} - \mu \right)
 \end{aligned}$$

Substitutes the value of  $e_1$  and  $e_2$

$$\begin{aligned}
 &= \frac{pd}{2tE} \left( 2 - \frac{2\mu}{2} + \frac{1}{2} - \mu \right) \\
 &= \frac{pd}{2tE} \left( 2 + \frac{1}{2} - \mu - \mu \right) \\
 &= \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right)
 \end{aligned}$$

Also change in volume ( $\delta V$ ) =  $V(2e_1 + e_2)$

**Problem 5.9** Calculate (i) the change in diameter, (ii) change in length (iii) change in volume of a thin cylindrical shell 100 cm diameter, 1cm thick and 5m long when subjected to internal pressure of 3N/mm<sup>2</sup>. Take the value of  $E = 2 \times 10^5 \text{N/mm}^2$  and Poisson's ratio  $\mu = 0.3$

**Given data:**

$$\text{Diameter of shell } d = 100 \text{cm} = 1000 \text{mm}$$

Thickness of shell	$t = 1\text{cm} = 10\text{ mm}$
Length of shell	$L = 5\text{m} = 5 \times 10^3\text{ mm}$
Internal pressure	$p = 3\text{N/mm}^2$
Young's modulus	$E = 2 \times 10^5$
Poisson's ratio	$\mu = 0.30$

**To find:**

- (i) change in diameter  $\delta d = ?$
- (ii) change in length  $\delta L = ?$
- (iii) change in volume  $\delta V = ?$

**Solution:**

(i) Change in diameter ( $\delta d$ ) is given by equation

$$\begin{aligned}\delta d &= \frac{pd^2}{2tE} \left(1 - \frac{\mu}{2}\right) \\ &= \frac{3 \times 1000^2}{2 \times 10 \times 2 \times 10^5} \left(1 - \frac{0.30}{2}\right) \\ &= 0.6375\text{ mm}\end{aligned}$$

(ii) Change in length ( $\delta L$ ) is given by equation

$$\begin{aligned}\delta L &= \frac{pdL}{2tE} \left(\frac{1}{2} - \mu\right) \\ &= \frac{3 \times 1000 \times 5 \times 10^3}{2 \times 10 \times 2 \times 10^5} \left(\frac{1}{2} - 0.30\right) \\ &= 0.75\text{ mm}\end{aligned}$$

(iii) change in volume ( $\delta V$ ) is given by equation

$$\begin{aligned}\delta V &= V[2e_1 + e_2] \\ &= V\left[2 \times \frac{\delta d}{d} + \frac{\delta L}{L}\right]\end{aligned}$$

substituting the values of  $\delta d$ ,  $\delta L$ ,  $d$  and  $L$ , we get

$$\delta V = V\left[2 \times \frac{0.6375}{1000} + \frac{0.75}{5 \times 10^3}\right]$$

Where  $V = \text{original volume} = \frac{\pi}{4} \times d^2 \times L = \frac{\pi}{4} \times 1000^2 \times 5 \times 10^3 = 3.92 \times 10^9\text{ mm}^3$

$$\begin{aligned}\delta V &= 3.92 \times 10^9 \left[2 \times \frac{0.6375}{1000} + \frac{0.75}{5 \times 10^3}\right] \\ &= 5.595 \times 10^6\text{ mm}^3\end{aligned}$$



**Problem 5.10:** A cylindrical shell 90cm long 20cm internal diameter having thickness of metal as 8mm is filled with fluid at atmospheric pressure. If an additional 20cm<sup>3</sup> of fluid is pumped into the cylinder find (i) the pressure exerted by the fluid on the cylinder and (ii) the hoop stress induced. Take  $E=2 \times 10^5 \text{ N/mm}^2$  and  $\mu=0.3$

**Given data:**

Length of cylinder	$L=90\text{cm} = 900\text{mm}$
Diameter of cylinder	$d=20\text{cm} = 200 \text{ mm}$
Thickness of cylinder	$t=8\text{mm}$
Increase in volume	$\delta V = \text{Volume of additional fluid} = 20 \times 10^3 \text{ mm}^3$
	$E = 2 \times 10^5 \text{ N/mm}^2$
	$\mu = 0.3$

To find:

- (i) pressure exerted by the fluid
- (ii) hoop stress induced

Solution:

volume of cylinder  $V = \frac{\pi}{4} \times d^2 \times L = \frac{\pi}{4} \times 200^2 \times 900 = 2.827 \times 10^7 \text{ mm}^3$

(i) Let  $p$  = pressure of exerted by fluid on the cylinder

Now using eqn volumetric strain is given as

$$\frac{\delta V}{V} = 2e_1 + e_2$$

$$\frac{20 \times 10^3}{2.827 \times 10^7} = 2e_1 + e_2 \quad \dots\dots\dots(i)$$

But  $e_1$  and  $e_2$  are circumferential and longitudinal strains and given by equation and respectively as

$$e_1 = \frac{pd}{2tE} \left( 1 - \frac{\mu}{2} \right)$$

$$e_2 = \frac{pd}{2tE} \left( \frac{1}{2} - \mu \right)$$

substitute these values in eqn (i) we get

$$\frac{20 \times 10^3}{2.827 \times 10^7} = 2 \frac{pd}{2tE} \left( 1 - \frac{\mu}{2} \right) + \frac{pd}{2tE} \left( \frac{1}{2} - \mu \right)$$

$$\frac{20 \times 10^3}{2.827 \times 10^7} = 2 \frac{p \times 200}{2 \times 8 \times 2 \times 10^5} \left(1 - \frac{0.3}{2}\right) + \frac{p \times 200}{2 \times 8 \times 2 \times 10^5} \left(\frac{1}{2} - 0.3\right)$$

$$p = 5.386 \text{ N/mm}^2$$

(ii) Hoop stress ( $\sigma_1$ ) is given by equation

$$\sigma_1 = \frac{pd}{2t} = \frac{5.386 \times 200}{2 \times 8}$$

$$= 67.33 \text{ N/mm}^2$$

Result:

(i) pressure exerted by the fluid ( $p$ ) = 5.386 N/mm<sup>2</sup>

(ii) hoop stress induced ( $\sigma_1$ ) = 67.33 N/mm<sup>2</sup>

**Problem 5.11:** A cylindrical vessel whose ends are closed by means of rigid flanges plates, is made of steel plate 3mm thick. The length and the internal diameter of the vessel are 50cm and 25cm respectively. Determine the longitudinal and hoop stress in the cylindrical shell due to an internal fluid pressure of 3N/mm<sup>2</sup>. Also calculate the increase in length, diameter and volume of the vessel. Take  $E=2 \times 10^7 \text{ N/mm}^2$  and  $\mu=0.3$

**Given data:**

Thickness	$t = 3 \text{ mm}$
Length of the cylindrical vessel	$L = 50 \text{ cm} = 500 \text{ mm}$
Internal diameter	$d = 25 \text{ cm} = 250 \text{ mm}$
Internal fluid pressure	$p = 3 \text{ N/mm}^2$
Young's modulus	$E = 2 \times 10^5 \text{ N/mm}^2$
Poisson's ratio	$\mu = 0.3$

**To find:**

Longitudinal stress and hoop stress =?

Increase in length, diameter and volume =?

**Solution:**

Using equation for hoop stress

$$\sigma_1 = \frac{pd}{2t} = \frac{3 \times 250}{2 \times 3}$$

$$= 125 \text{ N/mm}^2$$

Using equation for longitudinal stress

$$\sigma_2 = \frac{pd}{4t} = \frac{3 \times 250}{4 \times 3}$$

$$= 62.5 \text{ N/mm}^2$$

Using equation for circumferential strain  $e_1 = \frac{\sigma_1}{E} - \mu \frac{\sigma_2}{E} = \frac{1}{E} \left( \sigma_1 - \frac{\sigma_2}{2} \right)$

$$= \frac{1}{2 \times 10^5} \left( 125 - \frac{62.5}{2} \right)$$

$$= 53.125 \times 10^{-5}$$

And longitudinal strain,  $e_2 = \frac{\sigma_2}{E} - \mu \frac{\sigma_1}{E}$

But circumferential strain is also given by equation

$$e_1 = \delta d/d$$

Equating the two values of circumferential strain  $e_1$  we get

$$\delta d/d = 53.125 \times 10^{-5}$$

$$\delta d = 53.125 \times 10^{-5} \times d$$

$$= 53.125 \times 10^{-5} \times 250$$

$$= 0.133 \text{ mm}$$

Increase in diameter  $\delta d = 0.133 \text{ mm}$

Longitudinal strain is given by equation,  $e_2 = \delta L/L$ , But  $e_2 = \frac{\sigma_2}{E} - \mu \frac{\sigma_1}{E}$

Then

$$\delta L/L = \frac{\sigma_2}{E} - \mu \frac{\sigma_1}{E}$$

$$\delta L/L = \frac{1}{E} (\sigma_2 - \mu \sigma_1)$$

$$= \frac{1}{2 \times 10^5} (62.5 \sigma_2 - \mu 125)$$

$$= 12.5 \times 10^{-5}$$

Increase in length

$$\delta L = 12.5 \times 10^{-5} \times L$$

$$= 12.5 \times 10^{-5} \times 500$$

$$= 0.0625 \text{ mm.}$$

Volumetric strain is given as

$$\delta V/V = 2 \times e_1 + e_2$$

$$= 2 \times 53.125 \times 10^{-5} + 12.5 \times 10^{-5}$$

$$= 118.75 \times 10^{-5}$$

Increase in volume

$$\delta V = 118.75 \times 10^{-5} \times V$$

$$= 118.75 \times 10^{-5} \times \frac{\pi}{4} \times 250^2 \times 500$$

$$= 29.13 \times 10^3 \text{ mm}^3$$

**Result :**

Hoop stress and Longitudinal stress  $\sigma_1 = 125 \text{ N/mm}^2$ ;  $\sigma_2 = 62.5 \text{ N/mm}^2$

Increase in length, diameter and volume  $\delta L = 0.0625 \text{ mm}$

$$\delta d = 0.133 \text{ mm} ;$$

$$\delta V = 29.13 \times 10^3 \text{ mm}^3$$

**Problem 5.12:** A cylindrical vessel is 1.5m diameter and 4m long is closed at ends by rigid plates. It is subjected to an internal pressure of  $3\text{N/mm}^2$ . If the maximum principal stress is not to exceed  $150\text{N/mm}^2$ , find the thickness of the shell. Assume  $E=2 \times 10^5 \text{N/mm}^2$  and poisson's ratio=0.25 Find the changes in diameter, Length and volume of the shell.

**Given Data:**

Diameter  $d = 1.5\text{m}=1500\text{mm}$

Length  $L = 4\text{m}=4000\text{mm}$

Internal pressure  $p = 3\text{N/mm}^2$

Max principal stress is as  $\sigma_1 = 150\text{N/mm}^2$

$$E = 2 \times 10^5 \text{N/mm}^2$$

poisson's ratio  $\mu = 0.25$

**To find:**

Thickness of cylinder  $t = ?$

Change in length, diameter and volume =?

(i) Using hoop stress equations  $\sigma_1 = \frac{pd}{2t}$

$$t = \frac{pd}{2 \times \sigma_1} = \frac{3 \times 1500}{2 \times 150}$$

$$= 15\text{mm}$$

(ii) Change in diameter  $\delta d = \frac{pd^2}{2tE} \left( 1 - \frac{\mu}{2} \right)$

$$= \frac{3 \times 1500^2}{2 \times 15 \times 2 \times 10^5} \left( 1 - \frac{0.30}{2} \right)$$

$$= 0.984\text{mm}$$

(iii) Change in length  $\delta L = \frac{pdL}{2tE} \left( \frac{1}{2} - \mu \right)$

$$= \frac{3 \times 1500 \times 4 \times 10^3}{2 \times 15 \times 2 \times 10^5} \left( \frac{1}{2} - 0.30 \right)$$

$$= 0.75\text{mm}$$

(iv) Change in volume  $\delta V/V = \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right)$

$$\delta V = \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right) V$$

$$= \frac{3 \times 1500}{2 \times 15 \times 2 \times 10^5} \left( \frac{5}{2} - 2 \times 0.30 \right) \times \left[ \frac{\pi}{4} \times 250^2 \times 500 \right]$$

$$= 10602875\text{mm}^3$$

**Result:**

Thickness of cylinder  $t = 15 \text{ mm}$

Change in length, diameter and volume  $\delta L = 0.984 \text{ mm}$

$$\delta d = 0.75 \text{ mm ;}$$

$$\delta V = 10602875 \text{ mm}^3$$

**Problem 5.13:** A cylindrical shell 3m long which is closed as the ends has an internal diameter of 1m and a wall thickness of 15mm. Calculate the circumferential and longitudinal stresses induced and also changes in the dimensions of the shell, if it is subjected to an internal pressure of 1.5N/mm<sup>2</sup>. Take E=2×10<sup>5</sup> N/mm<sup>2</sup> and μ=0.3

**Given data:**

Length of shell  $L=3\text{m}=3000 \text{ mm}$

Internal diameter  $d=1\text{m}=1000 \text{ mm}$

Wall thickness  $t=15\text{mm}$

Internal pressure  $p=1.5\text{N/mm}^2$

Young's modulus  $E= 2 \times 10^5 \text{ N/mm}^2$

Poison's ratio  $\mu = 0.3$

**To find:**

Longitudinal stress and hoop stress =?

Increase in length, diameter and volume =?

soln:

Using equation for hoop stress  $\sigma_1 = \frac{pd}{2t} = \frac{1.5 \times 1000}{2 \times 15}$   
 $= 50 \text{ N/mm}^2$

Using equation for longitudinal stress  $\sigma_2 = \frac{pd}{4t} = \frac{1.5 \times 1000}{4 \times 15}$   
 $= 25 \text{ N/mm}^2$

Change in dimensions

Using equation for the change in diameter ( $\delta d$ )

$$\delta d = \frac{pd^2}{2tE} \left[ 1 - \frac{1}{2} \times \mu \right]$$

$$= \frac{1.5 \times 1000^2}{2 \times 1.5 \times 2 \times 10^5} \left[ 1 - \frac{1}{2} \times 0.3 \right]$$

$$= 0.2125 \times 10^{-2} \text{ mm}$$

Using equation for change in length we get

$$\delta L = \frac{pdL}{2tE} \left( \frac{1}{2} - \mu \right)$$

$$= \frac{1.5 \times 1000^2}{2 \times 1.5 \times 2 \times 10^5} \left( \frac{1}{2} - 0.3 \right)$$

$$= 0.15 \text{ mm}$$

Using volumetric strain equation we get,

$$\delta V/V = \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right)$$

$$\delta V = \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right) V$$

$$= \frac{1.5 \times 1000}{2 \times 1.5 \times 2 \times 10^5} \left( \frac{5}{2} - 2 \times 0.30 \right) \times \left[ \frac{\pi}{4} \times 1000^2 \times 3000 \right]$$

$$= 1119190.85 \text{ mm}^3$$

**Result:**

Hoop stress and Longitudinal stress  $\sigma_1 = 50 \text{ N/mm}^2$ ;  $\sigma_2 = 25 \text{ N/mm}^2$

Change in length, diameter and volume  $\delta L = 0.002125 \text{ mm}$

$\delta d = 0.15 \text{ mm}$  ;

$\delta V = 1119190.85 \text{ mm}^3$

**Problem 5.14:** A thin cylindrical shell with following dimensions is filled with a liquid at atmospheric pressure Length=1.2m external diameter =20cm, thickness of metal=8mm.

Find the value of the pressure exerted by the liquid on the walls of the cylinder and the hoop stress induced if an additional volume of 25cm<sup>3</sup> of liquid is pumped into the cylinder. Take E=2.1×10<sup>5</sup>N/mm<sup>2</sup> and poisson ratio=0.33

**Given data:**

Length	L=1.2m=1200mm
External diameter	D = 20cm=200 mm
Thickness	t = 8mm
Internal diameter	d = D-(2×t) = 200-(2×8) = 184mm
Additional Volume	δV=25cm <sup>3</sup> = 25×10 <sup>3</sup> mm <sup>3</sup>

**To find:**

Pressure exerted by the liquid on the walls p =?

Hoop stress induced  $\sigma_1$  =?

**solution:**

Volume of liquid or inside volume of cylinder

$$V = \frac{\pi}{4} \times d^2 \times L = \frac{\pi}{4} \times 184^2 \times 1200$$

$$= 31908528 \text{ mm}^3$$

Using volumetric strain equation we get,

$$\delta V/V = \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right)$$

$$\frac{25000}{31908528} = \frac{p \times 184}{2 \times 8 \times 2.1 \times 10^5} \left( \frac{5}{2} - 2 \times 0.33 \right)$$

$$p = \frac{2500 \times 2 \times 8 \times 2.1 \times 10^5}{31908528 \times 184 \times (2.5 - 0.66)} = 7.77 \text{ N/mm}^2$$

Using Circumferential stress equations

$$\sigma_1 = \frac{pd}{2t} = \frac{7.77 \times 184}{2 \times 8} = 89.42 \text{ N/mm}^2$$

**Result:**

Pressure exerted by the liquid on the walls p = **7.77 N/mm<sup>2</sup>**

Hoop stress induced  $\sigma_1$  = **89.42 N/mm<sup>2</sup>**

**Problem 5.15:** A hollow cylindrical drum 600mm in diameter and 3m long, has a shell thickness of 10mm. If the drum is subjected to an internal air pressure of 3 N/mm<sup>2</sup>, determine the increases in its volumes. Take  $E=2 \times 10^5$  N/mm<sup>2</sup> and Poisson's ratio = 0.3 for the material.

**Given data:**

External diameter	$D = 600\text{mm}$
Length of drum	$L = 3\text{m} = 3000\text{mm}$
Thickness of drum	$t = 10\text{mm}$
Internal pressure	$p = 3\text{N/mm}^2$
Young's modulus	$E = 2 \times 10^5 \text{ N/mm}^2$
Poisson's ratio	$\mu = 0.3$

**To find:**

Increases in volumes  $\delta V = ?$

**Solution:**

$$\begin{aligned} \text{Internal diameter } d &= D - (2 \times t) = 600 - (2 \times 10) \\ &= 580\text{mm} \end{aligned}$$

Using volumetric strain equation we get,

$$\begin{aligned} \delta V/V &= \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right) \\ \delta V &= \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right) V \quad \left[ \because V = \frac{\pi}{4} \times d^2 \times L \right] \\ &= \frac{3 \times 580}{2 \times 10 \times 2 \times 10^5} \left( \frac{5}{2} - 2 \times 0.3 \right) \times \left[ \frac{\pi}{4} \times 580^2 \times 3000 \right] \\ &= 792623000 \text{ mm}^3 \end{aligned}$$

**Result:**

$$\text{Increases in volumes } \delta V = 792623000 \text{ mm}^3$$

### 5.8. A THIN CYLINDRICAL VESSEL SUBJECTED TO INTERNAL FLUID PRESSURE AND A TORQUE

When a thin cylinder vessel is subjected to internal fluid pressure ( $p$ ) the stresses set up in the material of the vessel are circumferential stress and longitudinal stress. These two stresses are tensile and are acting perpendicular to each other. If the



cylindrical vessel is subjected to a torque, shear stresses will also be set up in the material of the vessel.

Hence at any point in the material of the cylindrical vessel there will be two tensile stresses mutually perpendicular to each other accompanied by a shear stress. The major principal stress, the minor principle stress and maximum shear stress will be obtained is given in Art.

Let  $\sigma_1$  = Circumferential stress

$\sigma_2$  = Longitudinal stress

$\tau$  = shear stress due to torque

$$\text{The major principal stress} = \frac{\sigma_1 + \sigma_2}{2} + \sqrt{\left(\frac{\sigma_1 - \sigma_2}{2}\right)^2 + \tau^2}$$

$$\text{Minor principal stress} = \frac{\sigma_1 + \sigma_2}{2} - \sqrt{\left(\frac{\sigma_1 - \sigma_2}{2}\right)^2 + \tau^2}$$

And maximum permissible stress =  $\frac{1}{2}$ [major principle stress - minor principle stress]

$$= \sqrt{\left(\frac{\sigma_1 - \sigma_2}{2}\right)^2 + \tau^2}$$

**Problem 5.16:** A thin cylindrical tube 80mm internal diameter and 5mm thick, is closed at the ends and is subjected to an internal pressure of 6 N/mm<sup>2</sup>. A torque of 2009600 Nmm is also applied to the tube. Find the hoop stress, longitudinal stress, maximum and minimum principal stresses and the maximum shear stress.

**Given data:**

Internal diameter  $d = 80\text{mm}$

Thickness of tube  $t = 5\text{mm}$

Internal pressure  $p = 6\text{N/mm}^2$

Torque applied  $T = 2009600\text{Nmm}$

**To find:**

Hoop stress, longitudinal stress =?

Maximum and minimum principal stresses =?

Maximum shear stress =?

**Solution:**

Using equation for hoop stress

$$\begin{aligned}\sigma_1 &= \frac{pd}{2t} = \frac{6 \times 80}{2 \times 5} \\ &= 48 \text{ N/mm}^2\end{aligned}$$

Using equation for longitudinal stress

$$\begin{aligned}\sigma_2 &= \frac{pd}{4t} = \frac{7.77 \times 184}{4 \times 8} \\ &= 24 \text{ N/mm}^2\end{aligned}$$

Maximum and minimum principle stresses

Let  $\tau$  = Shear stress in the wall of the tube

Wkt, shear force = shear stress  $\times$  shear Area

$$\begin{aligned}&= \tau \times (\pi d \times t) \\ &= \tau \times \pi \times 80 \times 5 = 400\pi\tau\end{aligned}$$

But, torque,  $T = \text{shear force} \times \frac{d}{2}$

$$\ggg \quad = 400\pi \times \tau \times \frac{80}{2} = 16000\pi \times \tau \text{ Nmm}$$

But torque applied (T) = 2009600 Nmm

Equating the two values of the torque, we get

$$\ggg \quad 16000\pi \times \tau = 2009600$$

$$\tau = 2009600 / 16000\pi = 40 \text{ N/mm}^2$$

Hence the material of the tube is subjected to two tensile stresses ( $\sigma_1 = 48 \text{ N/mm}^2$  and  $\sigma_2 = 24 \text{ N/mm}^2$ ) accompanied by a shear stress ( $\tau = 40 \text{ N/mm}^2$ )

Then Maximum permissible stress

$$\begin{aligned}&= \frac{\sigma_1 + \sigma_2}{2} + \sqrt{\left(\frac{\sigma_1 - \sigma_2}{2}\right)^2 + \tau^2} \\ &= \frac{48 + 24}{2} + \sqrt{\left(\frac{48 - 24}{2}\right)^2 + 40^2} \\ &= 77.7 \text{ N/mm}^2\end{aligned}$$

$$\text{Minimum principal stress} = \frac{\sigma_1 + \sigma_2}{2} - \sqrt{\left(\frac{\sigma_1 - \sigma_2}{2}\right)^2 + \tau^2}$$

$$\begin{aligned}
 &= \frac{48+24}{2} - \sqrt{\left(\frac{48-24}{2}\right)^2 + 40^2} \\
 &= -5.76 \text{ N/mm}^2 \\
 \text{Maximum shear stress} &= \frac{\text{max principle stress} - \text{Min principal stress}}{2} \\
 &= \frac{77.76 - (-5.76)}{2} \\
 &= 41.76 \text{ N/mm}^2
 \end{aligned}$$

**Result:**

Hoop stress, longitudinal stress  $\sigma_1 = 48 \text{ N/mm}$       $\sigma_2 = 24 \text{ N/mm}^2$

Maximum principal stress =  $77.7 \text{ N/mm}^2$

Minimum principal stress =  $-5.76 \text{ N/mm}^2$

Maximum shear stress =  $41.76 \text{ N/mm}^2$

**Problem 5.17:** A copper cylinder 90 cm long, 40cm external diameter and wall thickness 6mm has its both ends closed by rigid blank flanges. It is initially full of oil at atmosphere pressure. Calculate the additional volume of oil which must be pumped into it in order to raise the oil pressure to 5 N/mm<sup>2</sup> above atmospheric pressure. For copper assume E=1.0×10<sup>5</sup> N/mm<sup>2</sup> and poisons ratio =1/3. Take the bulk modulus of oil as 2.6×10<sup>3</sup> N/mm<sup>3</sup>.

**Given data:**

Length of cylinder	L = 90cm = 900 mm
External diameter	D = 40cm = 400 mm
Wall thickness	t = 6mm
Internal diameter,	d = External diameter – (2×Wall thickness) = 400 – (2×6) = 388 mm
Initial volume of oil,	V= Internal volume of cylinder $V = \frac{\pi}{4} \times d^2 \times L$ $= \frac{\pi}{4} \times 388^2 \times 900$ $= 1.06413 \times 10^8 \text{ mm}^3$
Increase in oil pressure	p = 5 N/mm <sup>2</sup>

Young's modulus for copper  $E=1.0 \times 10^5 \text{ N/mm}^2$

Poisson's ratio  $\mu=1/3 = 0.333$

Bulk modulus of oil  $K= 2.6 \times 10^3 \text{ N/mm}^3$ .

**To find:**

Additional volume of oil pumped into the cylinder =?

**Solution:**

Due to internal pressure of fluid inside the cylinder, there will be a change in the dimensions of the cylinder. Due to this, there will be an increase in the volume of the cylinder. Let us first calculate the increase in volume of the cylinder.

Let

$\delta V_1$  = Increase in volume of cylinder

Then volumetric strain =  $\delta V_1/V$

But Volumetric strain due to fluid pressure is given by equation

$$\begin{aligned}\delta V_1/V &= \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right) \\ \delta V &= \frac{pd}{2tE} \left( \frac{5}{2} - 2\mu \right) V \\ &= \frac{5 \times 388}{2 \times 6 \times 1.0 \times 10^5} \left( \frac{5}{2} - 2 \times \frac{1}{3} \right) \times [1.06413 \times 10^8] \\ &= 3.15 \times 10^3 \text{ mm}^3\end{aligned}$$

As bulk modulus of oil is given, then due to increase of fluid pressure on the oil, the original volume of oil will decrease. Let us find this decrease in volume of the oil.

Let

$\delta V_2$  = Decreases in volume of oil due to increase of pressure

Bulk modulus is given as

$$\begin{aligned}k &= \frac{\text{Increase in pressure of oil}}{\left( \frac{\text{Increase in pressure of oil}}{\text{original volume of oil}} \right)} \\ &= \frac{p}{\left( \frac{\delta V_2}{V} \right)} \\ \frac{\delta V_2}{V} &= \frac{P}{K}\end{aligned}$$

$$\begin{aligned} \delta V_2 &= \frac{P}{K} \times V \\ &= \frac{5}{2.6 \times 10^3} \times 1.06413 \times 10^8 \\ &= 204.64 \times 10^3 \text{ mm}^3 \end{aligned}$$

Resultant additional space created in the cylinder

$$\begin{aligned} &= \text{Increase in volume of cylinder} + \text{Decrease in volume of oil} \\ &= \delta V_1 + \delta V_2 \\ &= 314.98 \times 10^3 + 204.64 \times 10^3 \\ &= 519.62 \times 10^3 \text{ mm}^3 \end{aligned}$$

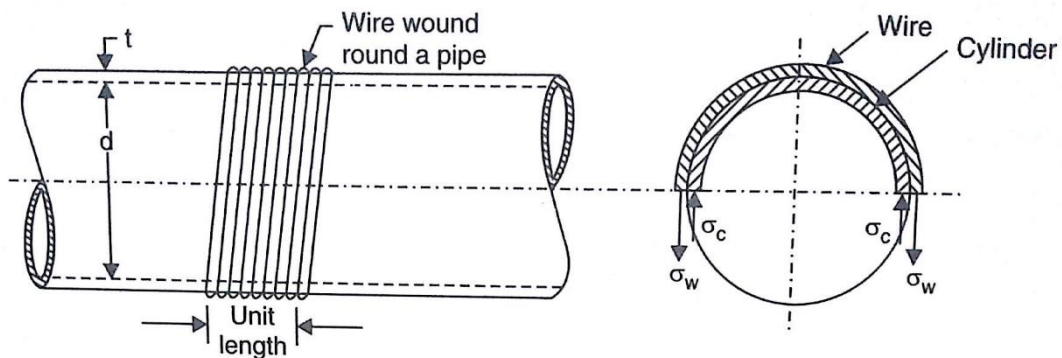
Additional quantity of oil which must be pumped in order to raise the oil pressure to 5 N/mm<sup>2</sup> = 519.62 × 10<sup>3</sup> mm<sup>3</sup>

**Result:**

Additional volume of oil pumped into the cylinder = **519.62 × 10<sup>3</sup> mm<sup>3</sup>**

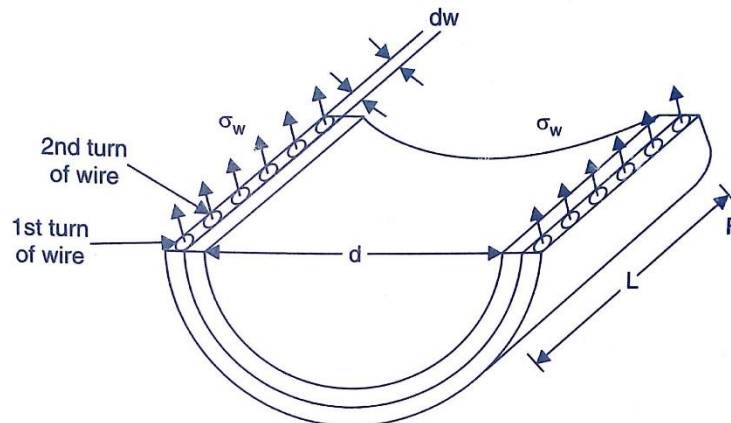
**5.9. WIRE WINDING OF THIN CYLINDER**

We have seen in previous articles that hoop stress is two times the longitudinal stress in a thin cylinder, when the cylinder is subjected to internal fluid pressure. Hence the failure of a thin cylinder will be due to hoop stress. Also the hoop stress which is tensile in nature is directly proportional to the fluid pressure inside the cylinder. Hence the maximum fluid pressure inside the cylinder is limited corresponding to the condition that the hoop stress reached the permissible value. In case of cylinders which have to carry high internal fluid pressures, some methods of reducing the hoop stresses have to be devised.



## STRENGTH OF MATERIALS

One method is to wind strong steel wire under tension on the walls of the cylinder will be subjected to hoop tensile stress. The net effect of the initial compressive stress due to wire winding and those due to internal fluid pressure is to make resultant stress less. The resultant stress in the material of the cylinder will be the hoop stress due to internal fluid pressure minus the initial compressive stress. Whereas the stress in the wire will be equal to the sum of the tensile stress due to internal pressure in the cylinder and initial tensile winding stress.



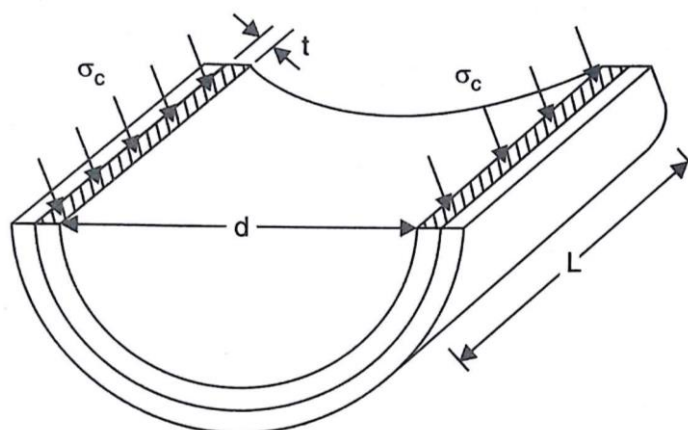
IF  $\sigma_w$  = Initial winding stress in wire

$$\text{Initial tensile force in wire for length } L = n \times \left( 2 \times \frac{\pi}{4} \times d_w^2 \right) \times \sigma_w$$

Where  $n$  = number of turns of wire in length  $L$

$d_w$  = Diameter of wire

$$\text{Then } n = \frac{L}{d_w} \times \left( 2 \times \frac{\pi}{4} \times d_w^2 \right) \times \sigma_w$$



$\sigma_c$  = Compressive circumferential stress exerted by wire on cylinder

$$= L \times \frac{\pi}{2} \times d_w \times \sigma_w$$

Compressive force exerted by wire on cylinder for length  $L=2 \times L \times t \times \sigma_c$

For equilibrium

Initial tensile force in wire = Compressive force on cylinder

$$L \times \frac{\pi}{2} \times d_w \times \sigma_w = 2 \times L \times t \times \sigma_c$$

or 
$$\sigma_c = \frac{\pi \times d_w}{4t} \times \sigma_w$$

$\sigma_c^*$  = Circumferential stress developed in the cylinder due to fluid pressure only

$\sigma_w^*$  = Stress developed in the wire due to fluid pressure only

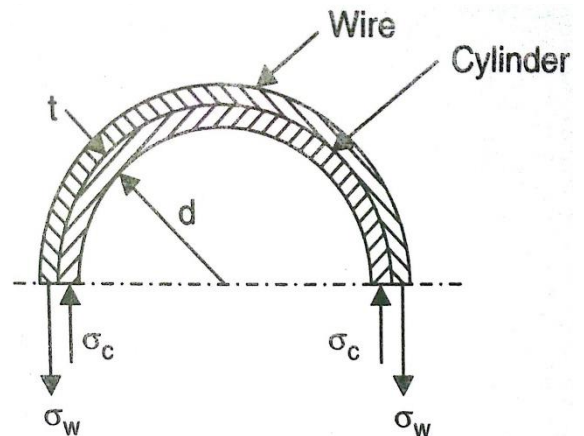
Then Resultant stress in the cylinder =  $(\sigma_c^* - \sigma_c)$

The resultant stress in wire =  $(\sigma_w + \sigma_w^*)$

**Problem 5.18:** A cast iron pipe of 200mm internal diameter and 12mm thick is wound closely with a single layer of circular steel wire of 5mm diameter under a tension of 60 N/mm<sup>2</sup>. Find the initial compressive stress in the pipe section. Also find the stresses set up in the pipe and steel wire, when water under a pressure of 3.5N/mm<sup>2</sup>. Poisons ratio=0.3

**Given data:**

- Internal dia of pipe  $d = 200\text{mm}$
- pipe thickness  $t = 12\text{mm}$
- Diameter of wire  $d_w = 5\text{mm}$
- Tension in wire =  $60\text{N/mm}^2$
- Water pressure  $p = 3.5\text{N/mm}^2$
- E for C.I.,  $E_C = 1 \times 10^5 \text{ N/mm}^2$
- E for steel  $E_S = 2 \times 10^5 \text{ N/mm}^2$
- $\mu = 0.3$



**To find:**

Initial compressive stress due to wire winding = ?

Resultant stress = ?

**Solution:**

(i) Before the fluid under pressure is admitted in the cylinder

$$\sigma_w = 60 \text{ N/mm}^2$$

Consider 1cm length of pipe Number of turns of the wire of 1cm pipe length

$$= \frac{\text{Length of pipe}}{\text{Dia of wire}} = \frac{1}{0.5} = 2$$

The compressive force exerted by one turn of the wire on the cylinder

$$= 2 \times \text{Area of cross section of wire} \times \sigma_w$$

$$= 2 \times \frac{\pi}{4} \times 5^2 \times 60 \text{ N}$$

Total compressive force exerted by the wire on the cylinder per cm length of the pipe

$$= \text{No. of turns} \times \text{Force exerted by one turn}$$

$$= 2 \times \left( 2 \times \frac{\pi}{4} \times 5^2 \times 60 \right)$$

$$= 4712 \text{ N}$$

Sectional area of the cylinder which takes this compressive force

$$= 2 \times l \times t$$

$$= 2 \times 10 \times 12 \text{ mm}^2$$

Here  $l=1\text{cm}=10\text{mm}$  and  $t=12\text{mm}$

Initial compressive stress in the material of the cylinder due to wire windings

$$\sigma_c = \text{Total compressive force on the cylinder} / \text{sectional area of cylinder}$$

$$= \frac{4712}{2} \times 10 \times 12$$

$$= \mathbf{19.63 \text{ N/mm}^2}$$

(ii) Stresses due to fluid pressure alone

Let  $\sigma_c^*$  = stresses in the pipe due to fluid pressure  $3.5 \text{ N/mm}^2$

$\sigma_w^*$  = Stresses in the wire due to pressure  $3.5 \text{ N/mm}^2$

The force of fluid which tends to burst the cylinder along longitudinal section

$$= p.d.l = 3.5 \times 200 \times 10$$

$$= 7000 \text{ N} \quad \dots\dots\dots(i)$$

Resisting force of cylinder

$$= \text{Stresses in the cylinder} \times \text{Area of cylinder resisting}$$

$$= \sigma_c^* \times 2l \times t$$

$$= \sigma_c^* \times 2 \times 10 \times 12$$

$$= 240\sigma_c^*$$



Resisting force of wire = No of turns  $\times (2 \times \frac{\pi}{4} \times 5^2) \times$  Stress in wire due to fluid pressure

$$= 2 \times (2 \times \frac{\pi}{4} \times 5^2) \times \sigma_w^*$$

$$= 78.54\sigma_w^*$$

Total resisting force

$$= 240\sigma_c^* + 78.5\sigma_w^* \dots\dots\dots(ii)$$

Equating the resisting force (i) and (ii)

$$= 240\sigma_c^* + 78.54\sigma_w^* = 7000 \dots\dots\dots(iii)$$

But circumferential strain in cylinder

$$= \frac{\text{Circumferential stress}}{E} - \frac{\text{longitudinal stress}}{E} \times \mu$$

$$= \frac{\sigma_c^*}{Ec} - \frac{(pd/4t)}{Ec} \times \mu$$

$$= \frac{1}{Ec} (\sigma_c^* - \left(\frac{3.5 \times 200}{4 \times 12}\right) \times 0.3)$$

$$= \frac{1}{Ec} (\sigma_c^* - 4.375) \dots\dots\dots(iv)$$

strain in wire =  $\frac{\sigma_w^*}{Es} \dots\dots\dots(v)$

Equating eqn (iv) and (v) we get

$$\frac{1}{Ec} (\sigma_c^* - 4.375) = \frac{\sigma_w^*}{Es}$$

$$\sigma_w^* = \frac{Es}{Ec} (\sigma_c^* - 4.375)$$

$$= \frac{2 \times 10^5}{1 \times 10^5} (\sigma_c^* - 4.375)$$

$$= 2(\sigma_c^* - 4.375) \dots\dots\dots(vi)$$

substitute the above value in equation (iii) we get

$$240\sigma_c^* + 78.54 \times [2(\sigma_c^* - 4.375)] = 7000$$

$$397.08\sigma_c^* = 7867.225$$

$$\sigma_c^* = 19.36 \text{ N/mm}^2$$

Substitute the value of  $\sigma_c^*$  in equation (vi) we get

$$\sigma_w^* = 2(19.36 - 4.375)$$

$$= 29.97 \text{ N/mm}^2$$

(iii) Resultant stresses in pipe and wire

Resultant stress in pipe

$$\begin{aligned}
 &= \text{Initial stress in pipe} + \text{Stress due to fluid pressure alone} \\
 &= 19.63(\text{compressive}) + 19.36(\text{tensile}) \\
 &= \mathbf{0.27 \text{ N/mm}^2 \text{ (compressive)}}
 \end{aligned}$$

Resultant stress in wire

$$\begin{aligned}
 &= \text{Initial stress in wire} + \text{stresses due to fluid pressure alone} \\
 &= 60(\text{tensile}) + 29.97 \text{ (tensile)} \\
 &= \mathbf{89.97 \text{ N/mm}^2 \text{ (tensile)}}
 \end{aligned}$$

**Result:**

Initial compressive stress due to wire winding = **19.63 N/mm<sup>2</sup>**

Resultant stress = **0.27 N/mm<sup>2</sup> (compressive)**  
 = **89.97 N/mm<sup>2</sup> (tensile)**

**5.10. THIN SPHERICAL SHELLS**

A thin spherical shell of internal diameter  $d$  and thickness  $t$  and subjected to an internal fluid pressure  $p$ . The fluid inside the shell has a tendency to split the shell into two hemisphere along  $x$  axis

The force  $P$  which has a tendency to split the shell

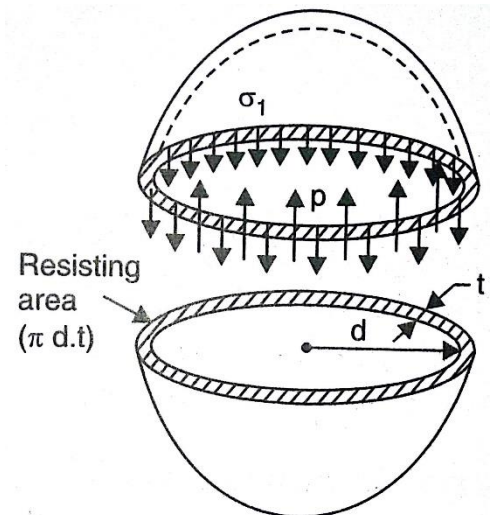
$$= p \times \frac{\pi}{4} \times d^2$$

The area resisting this force =  $\pi \cdot d \cdot t$

∴ Hoop or circumferential stress

induced in the material of the shell is given by

$$\begin{aligned}
 \sigma_1 &= \frac{\text{Force } P}{\text{Area resisting the force } P} \\
 &= \frac{p \times \frac{\pi}{4} \times d^2}{\pi \cdot d \cdot t} = \frac{pd}{4t}
 \end{aligned}$$



The stress  $\sigma_1$  is tensile in nature The fluid inside the shell is also having tendency to split the shell into two hemispheres along  $y$ - $y$  axis. Then it can be shown

that the tensile hoop stress will also be equal to  $\frac{pd}{4t}$ . Let the stress is  $\sigma_2$

∴  $\sigma_2 = \frac{pd}{4t}$       The stress  $\sigma_2$  will be right angles to  $\sigma_1$