#### 2.1 MECHANICAL SEPARATION

Mechanical separation refers to the process of isolating or removing components from a mixture based on physical properties and mechanical forces. This method relies on the differences in size, shape, density, or other physical characteristics of the components to achieve separation. Mechanical separation is widely employed in various industries for purification, concentration, and particle removal. Several common techniques fall under the category of mechanical separation:

#### **Filtration:**

**Principle:** Filtration involves passing a mixture through a porous medium, such as a filter or sieve, to separate solid particles from a liquid or gas.

**Applications:** Commonly used in water treatment, industrial processes, and laboratories to remove impurities and particles from fluids.

## **Centrifugation:**

**Principle:** Centrifugation utilizes centrifugal force generated by rapid rotation to separate components of different densities in a mixture.

**Applications:** Widely used in laboratories for sample preparation, as well as in industries such as biotechnology, pharmaceuticals, and food processing.

#### **Sedimentation:**

**Principle:** Sedimentation relies on gravity to settle particles in a mixture, with heavier particles settling faster than lighter ones.

**Applications:** Commonly used in wastewater treatment, mining, and mineral processing to separate solid particles from liquid.

### **Cyclonic Separation:**

**Principle:** Cyclonic separators use centrifugal force to separate particles from a gas or liquid stream by causing them to spiral along the walls of a cylindrical vessel.

**Applications:** Applied in industries like HVAC systems, oil and gas processing, and powder handling to remove particulate matter from air or liquids.

### **Magnetic Separation:**

**Principle:** Magnetic separation exploits the magnetic properties of certain materials, allowing the separation of magnetic and non-magnetic components.

**Applications:** Used in recycling, mining, and the processing of minerals to extract or remove magnetic materials from a mixture.

### **Screening:**

**Principle:** Screening involves passing a mixture through a mesh or screen with specific openings, allowing particles of a certain size to pass through while retaining larger or smaller particles.

**Applications:** Commonly used in industries such as agriculture, mining, and construction to separate particles based on size.

## **Hydrocyclone Separation:**

**Principle:** Hydrocyclones use the principles of centrifugal force and fluid dynamics to separate particles from a liquid stream based on their size and density.

**Applications:** Utilized in industries like oil and gas, mineral processing, and wastewater treatment for efficient particle separation.

Mechanical separation methods play a crucial role in various industrial processes, contributing to the purification of products, the removal of impurities, and the efficient handling of diverse materials. The selection of a specific mechanical separation technique depends on the characteristics of the mixture and the desired properties of the separated components.

#### Air Classification:

**Principle:** Air classification separates particles based on their aerodynamic properties, utilizing air flow to classify particles into different size fractions.

**Applications:** Commonly used in industries such as food processing, pharmaceuticals, and mineral processing to separate particles based on size and density.

### **Electrostatic Separation:**

**Principle:** Electrostatic separation relies on the electrical charges of particles to separate them. Charged particles are attracted or repelled by electric fields, leading to their separation.

**Applications:** Used in recycling electronic waste, mineral processing, and the separation of plastics to recover valuable materials.

# **Vibrational Separation:**

**Principle:** Vibrational separation involves applying mechanical vibrations to a mixture to separate particles based on size or density.

**Applications:** Applied in industries such as pharmaceuticals, food processing, and chemical engineering to classify and separate particles.

### **Gravity Separation Tables:**

**Principle:** Gravity separation tables use the principle of differential settling under gravity to separate particles based on their density.

**Applications:** Widely used in mining and mineral processing to separate heavy minerals from lighter gangue materials.

### **Spiral Separators:**

**Principle:** Spiral separators use the combination of gravity and centrifugal force to separate particles based on their shape and density.

**Applications:** Commonly employed in mineral processing, including separating heavy and light minerals in placer deposits.

### **Shaking Tables:**

**Principle:** Shaking tables use oscillating motions to create a differential flow of water, allowing particles to be sorted based on their density.

**Applications:** Applied in mineral processing, particularly for concentrating valuable minerals from ore.

#### **Sieve Bend Screens:**

Principle: Sieve bend screens use a curved surface with slots or holes to allow finer particles to pass through while retaining coarser particles.

Applications: Used in water treatment, pulp and paper industry, and mineral processing for particle size classification.

### **Rotary Drum Screens:**

**Principle:** Rotary drum screens involve rotating cylindrical screens to separate solids from liquids or classify particles.

**Applications:** Widely used in wastewater treatment, food processing, and agriculture for solid-liquid separation.

These additional mechanical separation techniques offer a diverse set of methods for handling various materials and mixtures in different industries. The selection of a specific method depends on factors such as the characteristics of the materials, desired separation efficiency, and the intended application.