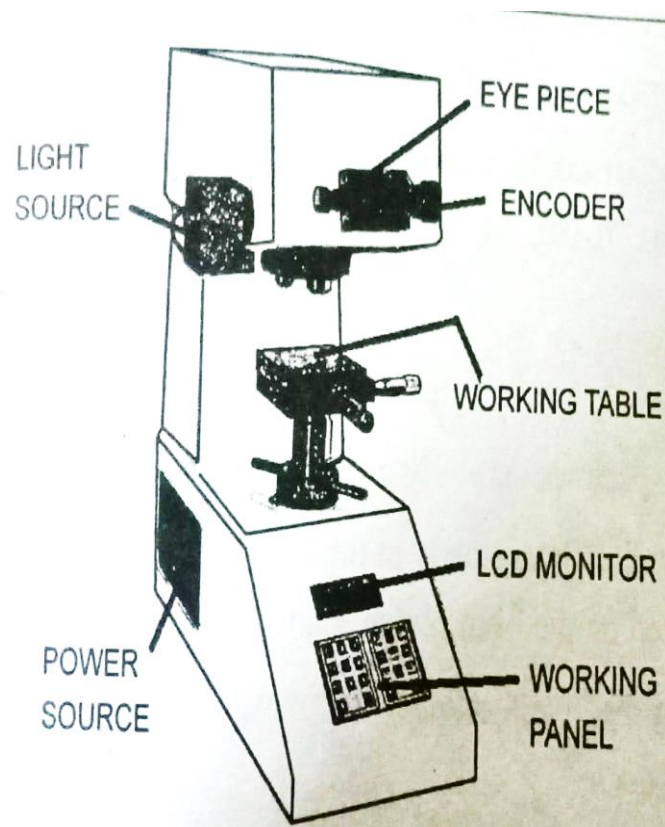


2.5 VICKER HARDNESS TEST



- ❖ The Vickers hardness test, used to determine quantitatively the indentation hardness of material under the application of a constant static load, is a widely accepted method for research work because it is capable of measuring hardness from very soft materials to extremely hard materials without changing the load or indenter.

1. PRINCIPLE

- ❖ A diamond indenter in the form of a right pyramid with a square base and with a specified angle between opposite faces at the vertex is forced into the surface of a test piece followed by measurement of the diagonal length of the indentation left in the surface after removal of the test force F .

2. COMPONENTS

- ❖ Vickers hardness tester
- ❖ Indenter

3. INTENDER

- ❖ It is made of diamond in the form of a square-based pyramid with an included angle of 136° between opposite faces.

4. WORKING

- ❖ Place the specimen carefully on the testing table.
- ❖ Turn the hand wheel slowly in the clockwise direction so that the specimen gets focused on the front screen sharply.
- ❖ Now bring the inventor to the “set” position and turn on the loading, dwell-unloading cycle.
- ❖ The indentation is now projected on the front focusing screen.
- ❖ Measure the diagonals along both the axis of the impression and record them.

5. ADVANTAGES

- ❖ There is only one type of indenter, which can be used for all Vickers methods.
- ❖ Non-destructive testing is possible, so the test specimen can be used for other purposes.
- ❖ Useful for finding stress values.

6. DISADVANTAGES

- ❖ The test location must be prepared, otherwise precise evaluation is difficult.
- ❖ Relatively long test time due to the measurement of the diagonal lengths.
- ❖ Sensitivity of the diamond indenter to damage.
- ❖ Very sensitive to effects of vibration, especially in the micro hardness range.